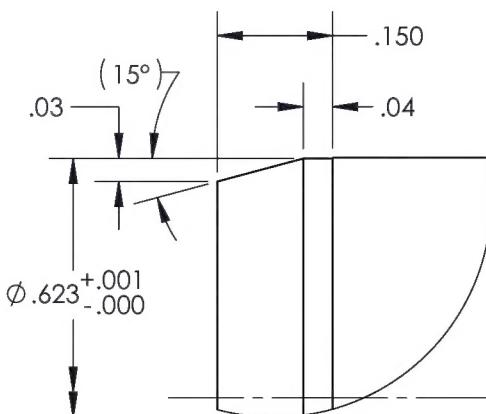
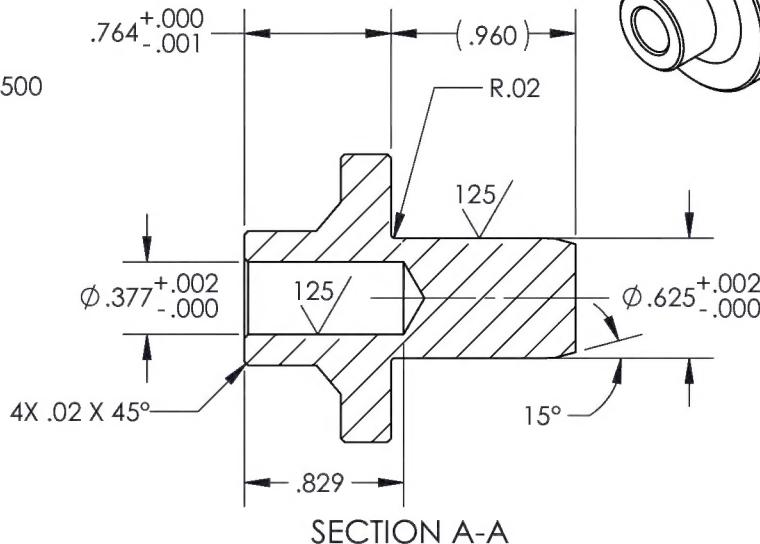
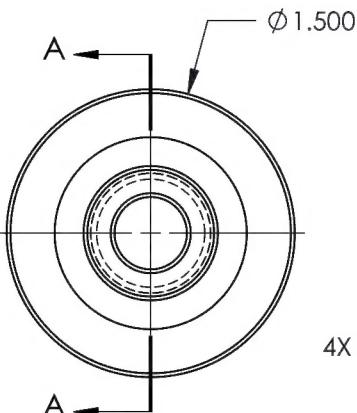
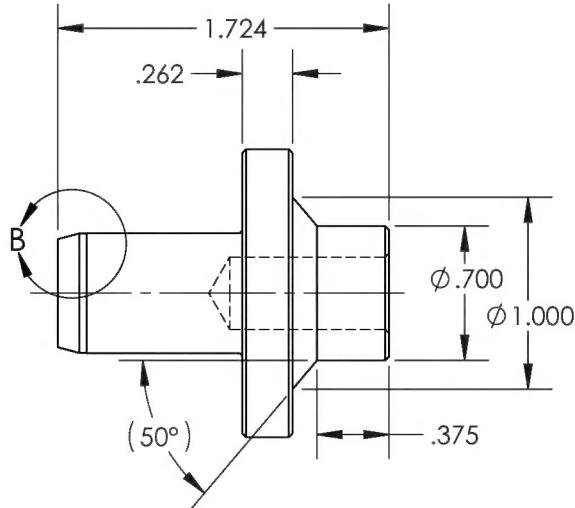


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/7/2013	CFS	
1		ADDED PRESS FIT ALIGNMENT STEP WAS FLUSH IS Ø .623+.001-.000, ADDED DETAIL VIEW OF STEP, ADDED 50° REFERENCE DIM. CH'D HOLE WAS FLAT IS POINTED. CHD RADIUS WAS R.016 MAX IS R.02.	8/20/2013	CFS	GE
1A	14-0129	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/15/2014	DPD	RW



DETAIL B
SCALE 4 : 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET 1 OF 1
			PC250-775	1	LEVER ARM BUSHING	4140	Ø1-5/8 X 1-7/8	1:1	6/4/2004	

NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE	
DWG NO. PC250-775	
MAT'L 4140	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
HEAT TREAT HRC 42-44	
FINISH SEE NOTE 1	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	

REV
1A

D Weil